Speed-bar assembly process



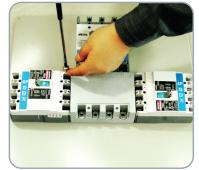


1. Main Breaker





3. Right Quarter Breaker

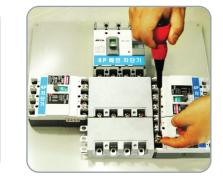


4. Left Quarter Breaker

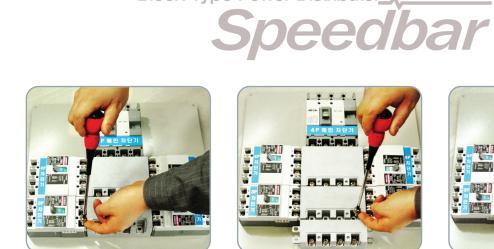


5. Speed-bar Attachment

Block Type Power Distributor_



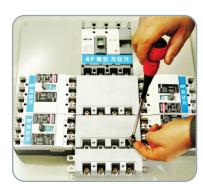
6. Right Quarter Breaker



7. Left Quarter Breaker



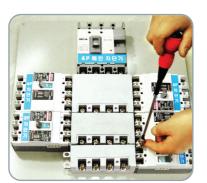
10. Left Quarter Breaker



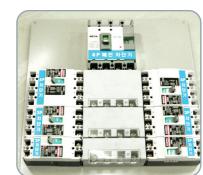
8. Speed-bar Attachment



11. Cover Attachment



9. Right Quarter Breaker



12. Complete panel board Assembly

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Module block speed-bar distribution panel

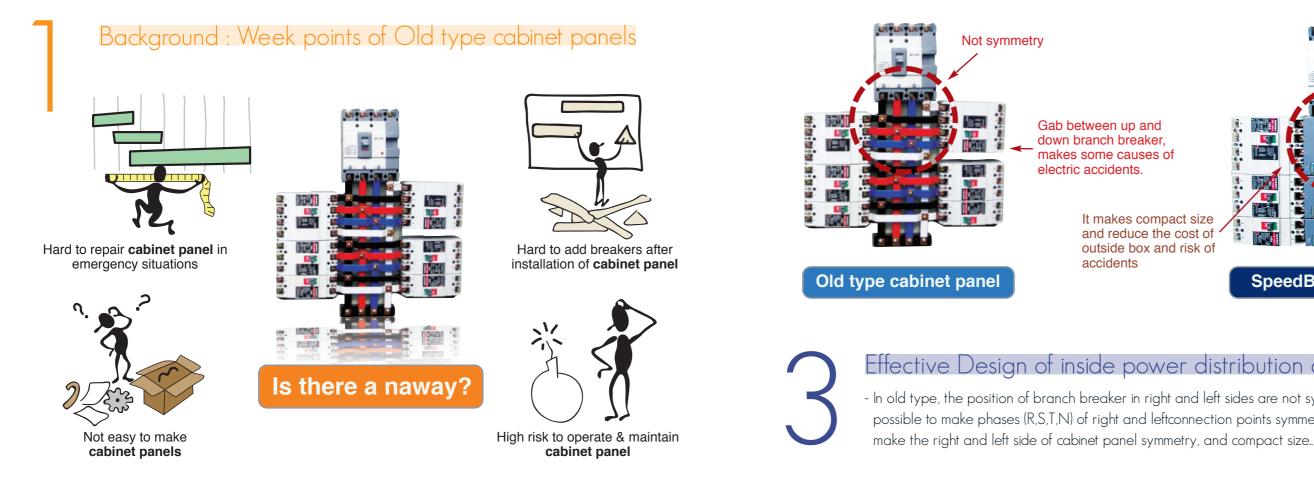
New technology



->

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Module Block Switch Board

Case of buming resist materials and Zn coating Cu terminals

- The use of burning resist materials (ABS burning resist & Glass 10%) to reduce the risk of fire - The use of Zn coating Cu terminals for prevention of oxidation



Block Type Power Distributor____

Comparison with copper bus - bar cabinet panels (2)

구분	Old - type cabinet panel	Brand New Speedbar cabinet panel
Work process	Need to special machine	Need to screwdriver
Work time for making one cabinet panel	About 8 hours	About 30minits
structure Change after making cabinet panel	Impossible	Possible
Addition breakers after installation of cabinet panel	Impossible	Possible (in the outside box size)
Recyclable	Impossible (junk)	100% Possible
Work Error rate	A little bit	Near 0%
Production Manpower	Specialist (cost up)	Non-specialist (cost down)
Safety	Risky (electric shock, fire ,)	Safe

Gab between up and down branch breaker, makes some causes of

> It makes compact size and reduce the cost of outside box and risk of accidents

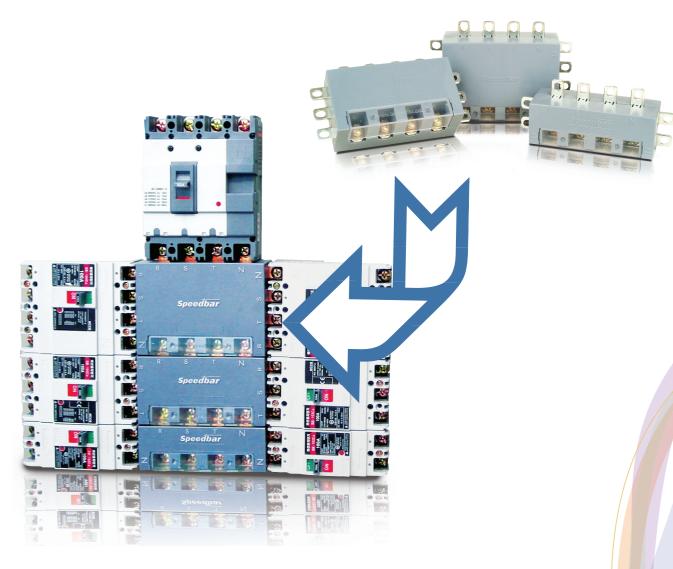


Effective Design of inside power distribution circuit

- In old type, the position of branch breaker in right and left sides are not symmetry. Because it is impossible to make phases (R,S,T,N) of right and leftconnection points symmetry. But Speedbars can



- Easy Assemble like as LEGO
- Rigid and removable blok assembly to provide easier screwing
- Flexible connect with standardizing modular block
- Designed to provide higher level of safety
- No using directly by tin and copper busbar



Technical Description

- Short-time withstand current : 7.5kA/1s
- Rated Operation Voltage : 380V
- Rated Insulation Voltage : 400V
- Rated Frequency : 50/60Hz
- Rated Impulse withstand Voltage : 4kV
- Rated Current : 4P 100A, 4P 225A, 4P 60A
- Power Frequency withstand voltage test & Short-time withstand current test : tested by Korea Electrotechnology Reserch Institute (KERI)
- Safety test : tested by Korea Electrical Safety Corporation (KESCO) safety center, in compliance with standards : IEC 60439-1

Features

- Simplified product range 4P for Main Breaker, 4P/3P/2P for Feed Breaker
- High performance Non combustible insulted Cover & Boox Copper busbar & Tin coating terminal
- Modular type
- Eco friendly material
- Prevent shortage accident
- Easy & Simple maintenance
- Slim enclosure



Speed-bar assembly process



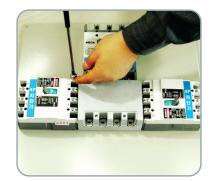
1. Main Breaker



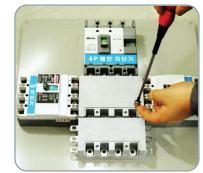
2. Speed-bar Attachment



3. Right Quarter Breaker

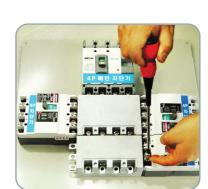


4. Left Quarter Breaker



5. Speed-bar Attachment

Block Type Power Distributor



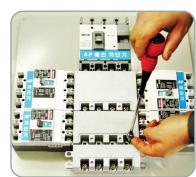
6. Right Quarter Breaker



7. Left Quarter Breaker



10. Left Quarter Breaker

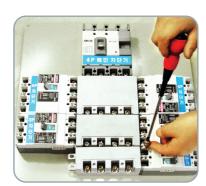


Speedbar

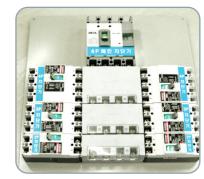
8. Speed-bar Attachment



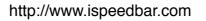
11. Cover Attachment



9. Right Quarter Breaker



12. Complete panel board Assembly





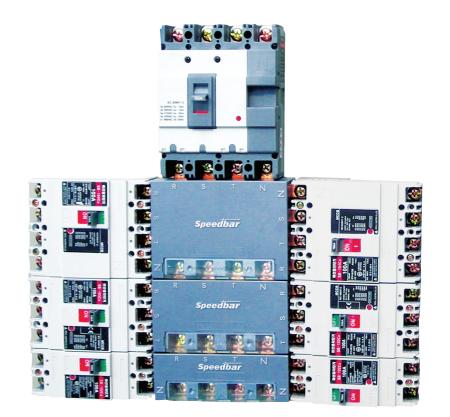


Block Type Power Distributor



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Module Block Bus-bar Cutting : MBBC



Module block speed-bar distribution panel

New technology



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