PARATECH





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Developed sprinkler flexible hose and acquired FM certification FOR 31 TYPES SUCH AS SPRINKLER, VALVE, SP-JOINT, UL, FM, LPCB

Firefighting equipment construction for semiconductor and LCD production plants

CONTENTS All products under the motto of "right from the start" as products are directly connected to the safety of the people. **Sprinkler** General type is installed in apartments, officetels, and other apartment houses. It is a product used in wet sprinkler facilities. **Valve** U drain valve (Sight Glass) is applied. **Sprinkler Joint** It is a product used to connect sprinkler and piping in apartment buildings and commercial buildings. **CPVC** Installation of semi-incombustible materials (flame retardant grade 2 or higher) on the ceiling and half-width of apartments, hotel officetels, and multi-family houses



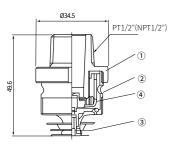
UL Flush Type Sprinkler

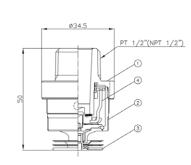
Paratech Flush Type Sprinkler has a protective cap which protects sprinkler head from any external damage during transport and install.

It uses Teflon sheet which has better sealing and elasticity than conventional copper plate gasket. With its compact size and aesthetical design,

it is widely used for apartments, hotels, theaters, department stores, hospitals and multi-purpose buildings.

• Assembly Diagram

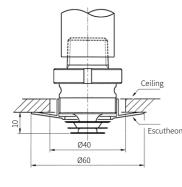


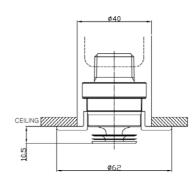




PI720

• Installation Diagram







PI721

Standard Response Type Sprinkler

Paratech Glass Bulb Type Sprinkler is specially designed to meet various customer requirements. It uses glass bulb which contains special liquid instead of conventional fuse. The glass bulb simplifies sprinkler structure and ensures stable operation in varying ambient temperature.

• Specification

Model NO	PI 210(l	PI 210(Upright)		endent)	
Operating Temperature	68°C (155°F)	93°C (200°F)	68°C (155°F)	93°C (200°F)	
Max. Ambient Temperature	38°C (100°F)	66°C (150°F)	38°C (100°F)	66°C (150°F)	
Temp. Indication Color	Red	Green	Red	Green	
Connection Screw Size	15A (PT 1/2", NPT 1/2")				
Orifice Size	Ø11.2 mm				
Test Pressure	Rated Water Press: 3.5MPa (500 psi) Air Press: 0.7MPa (100psi)				
Max. Pressure		1.23MPa	(175 psi)		
Flow Rate		80l/min-0.1	LMPa (K=80)		
Glass Bulb	G5(5mm)				
Weight (kg)	8				
Packaging (Ea.)	100				

 $[\]ensuremath{\ensuremath{\%}}$ Types are available in brass, chrome coated and white painted.

Pendent Typ

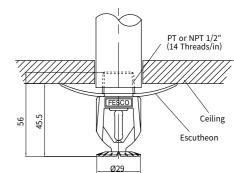


Upright Type

Assembly Diagram

29 Ø35.6 1 FESCO 3 2 3 Q29

• Installation Diagram





Flush Type Sprinkler

Paratech Flush Type Sprinkler has minimal design which makes it smaller than conventional flush type sprinklers, and small size well harmonizes with any interior design.

With precise deflector design and world patent heat collecting technology, faster and more accurate performance came from its small body.

Special Coated Sprinkler

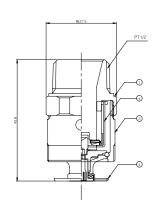
Paratech Special Coated Sprinkler has coated surface of special material which greatly increases anticorrosion ability.
With UL certification, this special purpose sprinkler is used in where the corrosion rate is high like a fume duct of semiconductor factory.



Specification

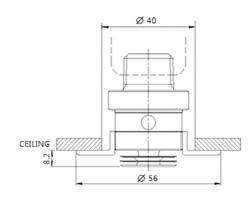
Model NO	FH751EQR	FH752EQR	FH751	FH752
Operating Temperature	72°C	105°C	72°C	105°C
Max. Ambient Temperature	39°C	67°C	39°C	67°C
Response	Quick Re	esponse	Standard	Response
Radius of Spary	2.6m			
Thread Size	15A (PT 1/2")			
Orifice Size	Ø11.3 mm			
Test Pressure		2.5M	ра	
Flow Rate	80ℓ/min-0.1MPa (K=80)			
Weight	8kg/Box			
Packaging (EA/Box)	100			

Assembly Diagram



No	Part	Material
1	Body	Forged Brass
2	Frame Heat Collector	Brass
3		Copper
4	Deflector	Copper

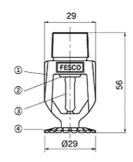
• Installation Diagram



Specification

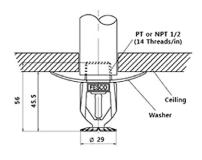
Model NO	PI 220(F	Pendent)		PI 221(Pendent)		
Operating Temperature	68°C (155°F)	68°C (155°F) 93°C (200°F)		68°C (155°F)	93°C (200°F)	
Max. Ambient Temperature	38°C (100°F)	66°C (150°F)	38°C (100°F)	38°C (100°F)	66°C (150°F)	
Temp. Indication Color	Red	Green	Orange	Red	Green	
Response Speed	Standard	Response		Quick Response		
Glass Bulb	G5(5	mm)	F3(3mm)			
Connection Screw Size		15A (PT 1/2", NPT				
Orifice Size			Ø11.2 mm			
Test Pressure	Rate	ed Water Press: 3.	5MPa (500psi) Air	Press: 0.7MPa (10	0psi)	
Max. Pressure			1.23MPa(175psi)			
Flow Rate		K=80LPM-0.1MPa(K=5.6GPM				
Weight (kg)		8kg/Box				
Packaging (Ea.)			100			

Assembly Diagram



No	Part	Material
1	Frame	Forged Brass
2	Bulb Cap	Brass
3	Glass Bulb	-
4	Deflector	Brass

• Installation Diagram





UL Flush Type Sprinkler

PARATECH UL/FM valves are designed to conform to the international standard with most compact and competitive size. The simple and light design products are also available for the customers who pursue the most reliable and economical fire sprinkler system.

Specification

Model No	FAVB100R- UL/FM	FAVB150R- UL/FM	FAVB200R- (Flange)UL/FM	FAVB200R- (Groove)UL/FM	
Size	100A	150A	200A		
Approved Standards		UL	/FM		
Max.Pressure	175	5PSI	250PSI		
Test Pressure	350)PSI	500PSI		
Direction		Ver	ertical		
Flange		ANSI150lb FF Type			
Weight(kg)	38.6	56.2	76.5	57.6	
Packing(ea)	1	1	1	1	



4 PANE-100

• Assembly Diagram

FAVB 200R-(Groove)UL/FM

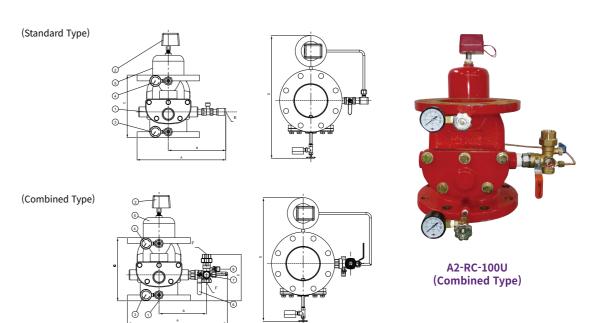
Retarding Chamber Type

Specification

Model No	Standa	rd Type	Combined Type			
Model No	A2-RC-100 A2-RC-150		A2-RC-100U	A2-RC-150U		
Size	100A	150A	100A	150A		
Max. Pressure	1.4 MPa					
Test Pressure	2.0 MPa Vertical KS B1511 10K					
Direction						
Flange						
Weight(Kg)	18	34.4	18.3	34.3		
Packing(Ea)	1 1		king(Ea) 1 1		1	1

 $[\]ensuremath{\ensuremath{\%}}$ Combined Type : Combined Sight Glass and Alarm Check Valve.

Assembly Diagram



Double Interlock Valve

Specification

Model No	DI-P1-10K-150
Size	150A
Max. Pressure	1.4MPa
Test Pressure	2.0MPa
Direction	Vertical
Flange Size	KS B1511
Weight(Kg)	51.1
Packing(Ea)	1



Dimension

Size Model No	A	В	С	D	E	F
DI-P1-10K-150	650	310	300	374	560	25A

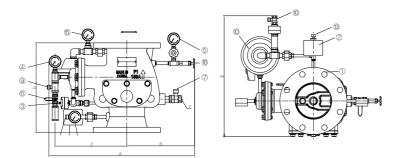


• Part List

NO	Part	NO	Part
1	Valve Body	9	Manual Control Valve
2	Pressure Switch(Low)	10	Air Supply Valve
3	Electric Control Valve	11	Pressure Gauge (Inlet)
4	Pressure Gauge (Setting)	12	Pressure Gauge (Outlet)
5	Pressure Gauge (Outlet)	13	Drip Check Valve
6	Water Supply Control Valve	14	Actuator
7	Drain Valve	15	Air Pressure Valve
8	Pressure Switch(High) Test Valve	16	Air Control Valve



Assembly Diagram



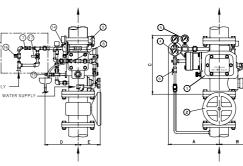
Dry Pipe Valve

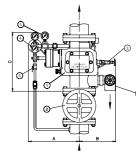
Specification

Model No	PLDPV 100	PLDPV 150		
Size	100A	150A		
Max. Pressure	1.4MPa			
Test Pressure	2.0MPa			
Pressure Loss	0.02 MPa			
Direction	Vert	ical		
Flange Size	KS B1513 10K			
Weight(Kg)	61	81		
Packing(Ea)	1	1		



Assembly Diagram





Dimension

	Size Model No	Α	В	С	D	E
	PLDPV 100	261	255	443	270	150
-	PLDPV 150	278	280	490	290	150

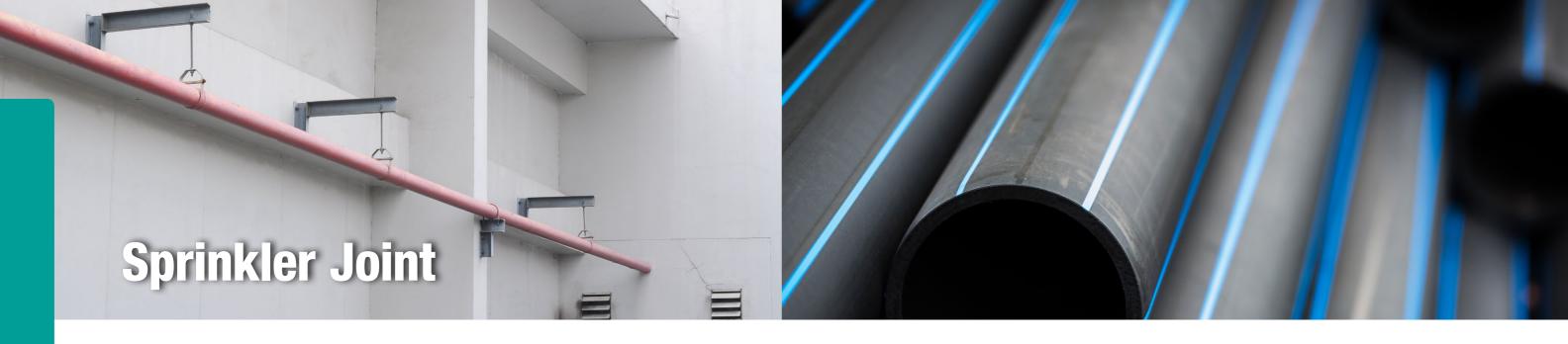
• Part List

NO	Part	NO	Part
1	Dry Pipe Valve	10	Drip Check Valve
2	OS & Y Valve	11	Pressure Switch Test Valve
3	Air Control Valve	12	Ball Valve
4	Priming Water Supply-Valve	13	Drain Valve
5	Actuating Unit Air Supply-Valve	14	Actuator
6	Actuating Unit Water Supply-Valve	15	Pressure Switch
7	Air Supply-Valve	16	Pressure Control Valve
8	Actuating Unit Water Stop Valve	17	Air Supply-Valve
9	Pressure Gauge		

Cautions

 \triangle

- ① Insulate the valves and accessories to prevent freezing damage in the cold winter.
- ② Clean up inside of valves and accessories after installation to prevent the sprinkler system damage.
- ③ Install the proper pipe with specified diameter for secondary
- ④ Drain water in the pipe of secondary side before opening the valve cover for repair or clean up.
- ⑤ Follow the manual for electrical



Sprinkler Flexible Hose with Fittings

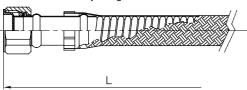
Paratech SP-Joint has acquired International Authentications of UL/FM/LPCB with excellent durability and corrosion resistance. It also designed for easy installation at any space.

SP-Joint Specification

1. Braided Type

•Pipe external diameter Ø25,Ø28 2types (BSS, BSSN, BASN)

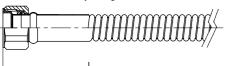
Assembly Diagram (Braided)

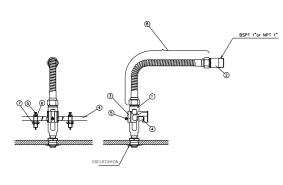


2. Unbraided Type

•Pipe external diameter Ø25,Ø28 2types (USSI, USS, USSN, UASN)

Assembly Diagram (Unbraided)





Approved Standards	ApprovedLength(mm)
UL	700~1800
FM	700~1800
LPCB	700~1800

Model	Specification
BSS	Braided Straight Ø25
BSSN	Braided Straight Ø28
BASN	Braided Angle Ø28
USSI	Unbraided Straight Ø25
USS	Unbraided Straight Ø25
USSN	Unbraided Straight Ø28
UASN	Unbraided Angle Ø28

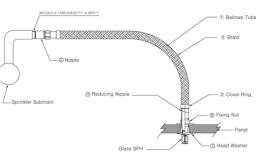
No	Part Name	Material	Quantity
1	Angle Pipe(Straight)	SPPS	1
2	Nipple	SPPS	1
3	Center Bracket	SPC	1
4	Rectangular Bar	SS400	1
5	Fixing Bolt 1	SS400	3
6	Side Bracket	SPC	2
7	Fixing Bolt 2	SS400	2
8	SP-Joint	STS304	1

SFT (Sprinkler Flexible Tube)

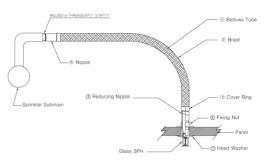
Paratech SFT(Sprinkler Flexible Tube) is designed for clean room of semi-conductor factories (PDP, TFT-LCD and etc). It should be used in combination with sprinkler for clean room where mould-bar is connected.



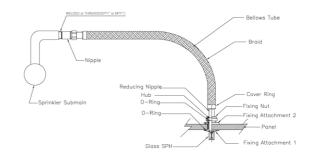
• SFT-A Installation Diagram



• SFT-C Installation Diagram



• SFT-G/G2 Installation Diagram







CPVC

When dealing with fire protection, you need a piping system you can depend on. Paratech BlazeMaster® CPVC pipe and fittings are designed specifically for fire sprinkler systems based on more than 40 years of proven experience.

Paratech Co.,Ltd. is the only Licensed Manufacture in Korea to supply CPVC pipe and fittings to the market by using UL approved Lubrizol material. Paratech BlazeMaster® CPVC takes fire sprinkler systems to a level of superior performance that exceeds your expectations.

Resistance to corrosion and chemical attack Resistance to heat and pressure Flame resistance and mechanical strength at high temperatures Easy installation and economy in total installation cost



Direct exposure to flame at 878°C (Water Pressure Resistance:1.2MPa)



The inner side of the pipe maintains good condition after cutting.

LOI(Limiting Oxygen Index)

Material	LOI		
CPVC	60		
Cotton	16 ~ 17		
PE	17		
PP / PB / ABS	18		
PVC	45		

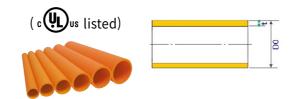
Oxygen composition in the air: 21%

Heat Conductivity

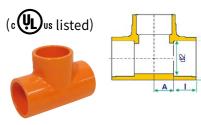
Material	Heat Conductivity (Btu/ft hr°F)		
CPVC	0.95		
Insulation	0.25		
Steel Pipe	325		
Copper Pipe	2.688w		



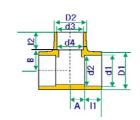
PIPES



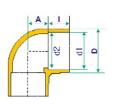
FITTINGS











Pipe

Size	Do = Avg.OD(mm)	t = min.Thickness(mm)	Wt.(g/ea)	Packing(ea/Bag)
3/4"	26.7	1.98	1.04	12
1"	33.4	2.46	1.56	8
1-1/4"	42.2	3.12	2.48	6
1-1/2"	48.2	3.58	3.28	5
2"	60.3	4.47	5.04	3
2-1/2"	73.0	5.41	7.36	2
3"	88.9	6.58	10.84	1

• Fitting Tee

Size	Schedule	D	d1	d2	Α	1	Wt.(g/ea)	Packing(ea/Box)
3/4"	40	33.8	26.87	26.57	14.4	21	55	150
1"	40	41.9	33.66	33.27	18	23	90	120
1-1/4"	40	50.4	42.42	42.04	23	27	140	80
1-1/2"	80	60	48.56	48.11	26	37	245	40
2"	80	73	60.63	60.17	32	42	400	20
2-1/2"	80	89	73.38	72.85	40	47	750	12
3"	80	106	89.30	88.70	48	50	1120	12

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Fire Sprinkler Systems Be Used?

BlazeMaster® CPVC pipe and fittings are Listed by Underwriters Laboratories (UL & C-UL) for use in

See UL Fire Protection Equipment Directory, categories VIWT and HFYH. BlazeMaster® fire sprinkler systems shall be employed in wet-pipe systems.(A wet-pipe system contains water and is connected to a water supply so that the water will discharge immediately when the sprinkler is opened.)

BlazeMaster® CPVC pipe manufactured by Paratech must never be used in a system using compressed air or other gases.













Installation

Installing CPVC

1. Cutting



- •Cut pipe squarely using a ratchet cutter, a wheel-type plastic tubing cutter, a power saw or a fine toothed saw.
- •Ratchet cutter should not apply when temp. below 10° C

2. Deburring



•Use a chamfering tool or other tool to remove burrs and filings from the inside and outside of the pipe.



3-1. Cement Application to pipe



 Apply solvent cement to outside of pipe using a brush or a dauber.

3-2. Cement Application to fittings



- •Apply solvent cement to the fitting socket.
- •Do not puddle the cement in fitting.

4. Assembly



- •Immediately insert the pipe into the fitting socket while rotating the pipe 1/4 turn. This ensures against potential "leak" tracks in the solvent cement
- •Make sure that the pipe bottoms in the socket and hold for 10~15 seconds.

5. Observe specified curing time.



•Do not apply external shock or internal pressure until the adhesive is absolutely cured.

Curing time

Minimum Cure Prior to Pressure Testing

P	Pipe Size	Ambient Temperature During Cure			
mm	inches	16°C to 49°C (60°F to 120°F)	4°C to 15°C (39°F to 59°F)	-18°C to 4°C (0°F to 39°F)	
20	3/4"	1 hr.	4 hrs.	48 hrs.	
25	1"	1.5 hr.	4 hrs.	48 hrs.	
32×40	1-1/4"×1-1/2"	3 hrs.	32 hrs.	10 days	
50	2"	8 hrs.	48 hrs.	-	
65×80	2-1/2"×3"	24 hrs.	96 hrs.	-	

Solvent cement can be applied at temperatures below 4°C for pipe 2" in size and larger,

however the temperature of the system must be raised to 4°C or higher and

allowed to cure per the above recommendations prior to pressure testing. When bringing cement, pipe or fittings in from the outside, be sure they are brought up to room temperature before using the 16°C to 49°C cure schedule.

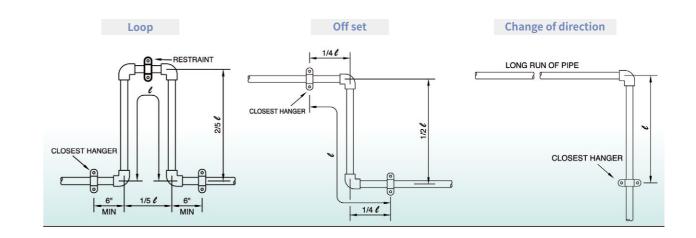
Hangers and Support

Installing CPVC

BlazeMaster® pipe is rigid, it requires fewer supports than flexible plastic systems.

Nomi	nal Size	Maximum Support Spacing		
mm	inches	meters	feet	
20	3/4"	1.7	5-1/2	
25	1"	1.8	6	
32	1-1/4"	2.0	6-1/2	
40	1-1/2"	2.1	7	
50	2"	2.4	8	
65	2-1/2"	2.7	9	
80	3"	3.0	10	

Expansion Loop and Offset Configuration



PARATECH

A company that protects life and property,

Paratech Co., Ltd. aims to become a company with the world's best technology and brand as a comprehensive fire safety company.

By 2023, it will grow into a global top 10 company with 50% market share in the domestic market,

By 2033, we will become a global top 5 company.















